

Data Sheet

Reference No.:47569

Turning and Milling Center

Brand: WFL
 Model: M 35
 YoM, approx.: 2008 used
 Reconditioned:
 Controls: CNC controls SIEMENS 840 D SL



basic functions

number of spindles: 1
 live positions: yes
 number of c-axes: 1
 number of y-axes: 1
 number of b-axes: 1

Working Range Turning

swing diameter (max): 520 mm
 turning diameter (max): 520 mm
 bar diameter (max): 77 mm
 workpiece length max.: 2000 mm
 workpiece weight max.: 1000 kg

main spindle

spindle revolutions (max): 4000 /min
 drive power S6 40%: 33 kW
 drive power S1 100%: 45 kW
 spindle torque S6 40%: 630 Nm
 c-axis: yes

X/Z slide

Y-axis travel: 250 mm
 rotating range B-axis up to: 220 °
 rapid traverse Z: 40000 mm/min
 rapid traverse X: 30000 mm/min
 rapid traverse Y: 15000 mm/min
 tool fixture: Milling Spindle
 number of tool positions (total): 80
 number of live positions: 80
 - rotation speeds (max): 9000 /min

x slide

X-axis travel: 600 mm

tailstock

distance betw. centers (max): 2000 mm

steady

design: offen
 diameter (min): 45 mm
 diameter (max): 310 mm

Electrical specifications

mains voltage: 400 V
 mains frequency: 50 Hz

attachments (turning)

tailstock: optional
 chip conveyor: yes
 European CE standards: yes

Additional Information:

Machines in good condition and still in operation
 B-axis overhauled in 2023(50k EUR)
 SMW steady rest SR5-ZSW (45-310) new i.e. in use since 2024

Operating hours:

- NC program runs: 28620h
- Spindle running: 21900h

Seller:

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Photos & Documents

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WZ Magazin